

# Eastman turbo oils

**EASTMAN**

aviation solutions



Proven performance | Technical excellence | Dedicated support

## Trusted on the ground. Proven in the air.

Airlines looking for exceptional products, unparalleled technical service, and engineering advice can turn to Eastman Aviation Solutions. Our global team of experts has more than 150 years of combined aviation experience and is committed to understanding your current and future needs. With more than a billion hours of proven performance, Eastman turbo oils are the trusted solution for engine lubrication.

### Tested above industry standards

*Eastman's formulation expertise enables us to uniquely design, develop, and evaluate our lubricants. We use the latest advances in additive and base stock technologies to maximize performance.*

Our products will perform in the most demanding environments thanks to testing that sets us apart from the competition. Our global research facility houses state-of-the-art analytical and performance-testing capabilities, including proprietary high-temperature dynamic deposition test equipment. And our world-class technology team is respected throughout the industry, offering a winning combination of product and application expertise.

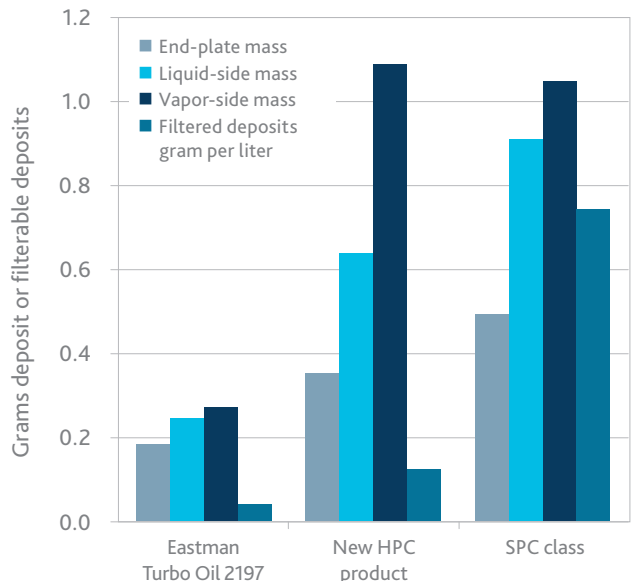


### Aviation Lubricant Advanced Deposition Simulator (ALADS)

Eastman has advanced testing capabilities, including a state-of-the-art, in-service bearing compartment simulator rig that offers the best and closest in-service simulation possible. The ALADS is a high-temperature, dynamic lubricant-deposition test rig unique to Eastman and recognized in the aviation OEM community.

It was used extensively in the development of high-performance oils such as Eastman Turbo Oil 2197™, providing valuable thermal stability assessments against other commercial oils during the product development process. The proven success of ETO 2197 in service can be directly attributed to ALADS validation testing.

**Cyclic ALADS performance**  
(520°/560°F soak-back simulation cycles)



# Eastman Turbo Oil 2197™

The world's leading high-performance turbo oil



Built on more than 50 years of experience with industry-leading products, Eastman Turbo Oil 2197 (ETO 2197) is designed to exceed the demands of current and future jet engines. ETO 2197 is the oil of choice for airlines operating their fleets on HPC oils, with approximately 450 million engine/accessory hours of proven and trusted performance. It was the first oil approved to AS5780A specification and exceeds all the requirements of AS5780 HPC Class.

Approved by all leading engine manufacturers, ETO 2197 is qualified to MIL-PRF-23699 High Thermal Stability (HTS) class and is by far the most widely used HTS fleet oil in the world. It is used and trusted by engine OEMs when certifying engines with high thermal stress loads.

## Improved engine reliability

A hot-liquid process simulator (HLPS) test is an industry test used to measure deposition characteristics of an oil; a typical test run is 40 hours. However, our experience has shown that by extending the test to 80 hours, a much more significant performance differentiation is observed, characterized by increased deposits on the tube. These results provide a better insight into likely performance of the lubricant in a higher-severity turbine engine (more heat stress on the oil) or after prolonged use in a less severe turbine engine.



**Optimal engine cleanliness**—better engine health due to best-in-class thermal stability

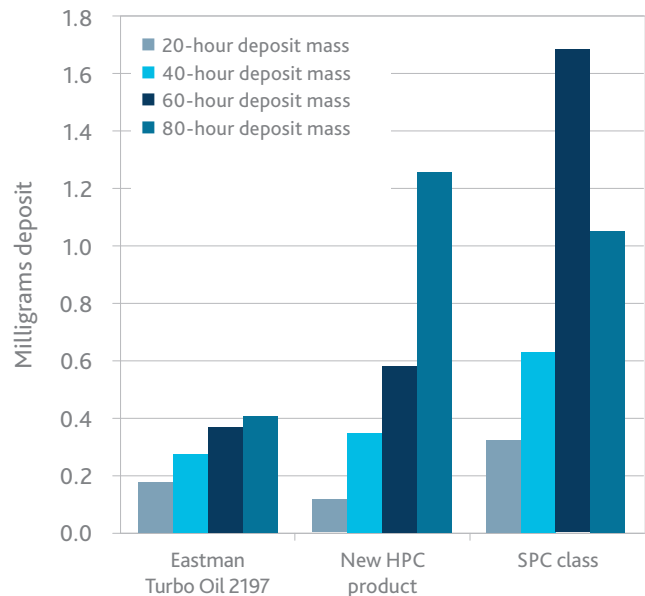


**Improved engine reliability**—excellent lubrication performance in mild to severe operating environments



**Longer fluid life**—best-in-class hydrolytic and thermal stability help prevent oil breakdown.

**HLPS dynamic coking performance**  
(SAE ARP 5996 at 375°C—extended duration)





# Eastman Turbo Oil 2380™

Long-standing heritage



**Avoid premature diode failures**—optimal electrical conductivity provides reliable generator performance.



**Reduced hard starts**—engine can be started at low temperatures without fear of component damage due to excessive wear.

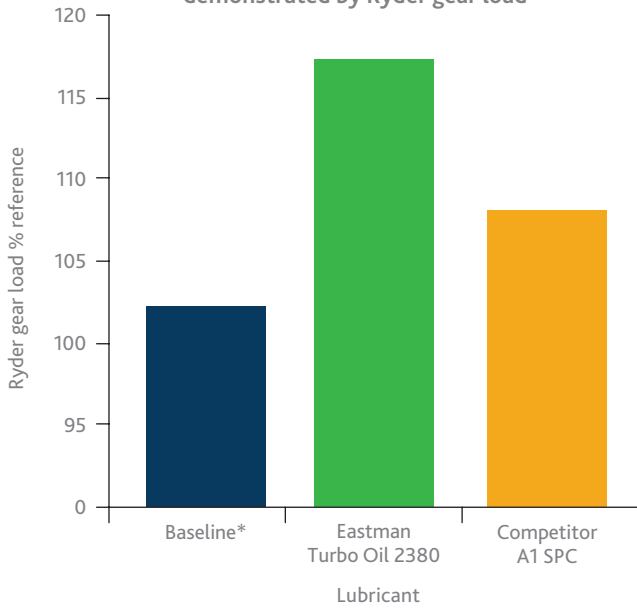


**Maximum bearing protection**—best-in-class load-carrying ability

A turbine oil uniquely suited for turboprops, ETO 2380's superior low-temperature characteristics, high load-carrying capability, cleanliness, and elastomer compatibilities keep aircraft running at the highest performance level possible, even in dangerously low temperatures. It is one of the most widely used turbine oils in the commercial aviation industry, especially in business jets with billions of hours of operating experience.



Excellent high load-carrying capability demonstrated by Ryder gear load



\*The baseline measurement of this test is 102% of the reference oil.

In the high load-carrying test, ETO 2380 yielded results of 117% (or 14.7% above the baseline) versus the leading SPC competitive oil with a value of 108% (or 5.9% above the baseline).

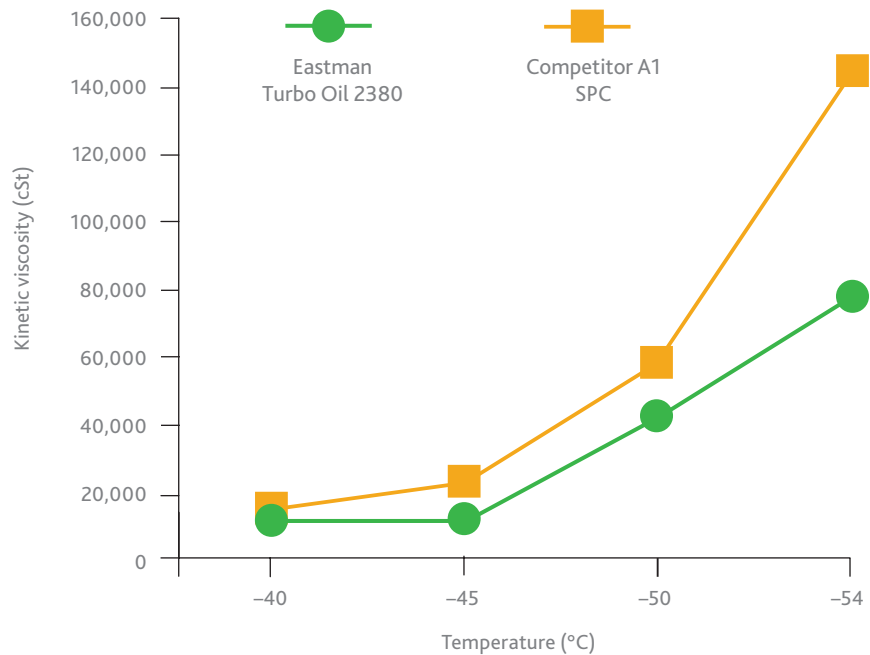
ETO 2380 can generate savings to your fleet through ***better protection, potentially extending the life of your gears and bearings.***

ETO 2380 has demonstrated the best low-temperature viscosity performance of all 5-cSt turbine oils commercially available today.

The competition was 40% more viscous at  $-40^{\circ}\text{C}$  ( $-40^{\circ}\text{F}$ ) and 71% more viscous at  $-53.4^{\circ}\text{C}$  ( $65^{\circ}\text{F}$ ). Pour point for ETO 2380 was measured at  $-59^{\circ}\text{C}$  ( $-74^{\circ}\text{F}$ ) versus  $-57^{\circ}\text{C}$  ( $-70^{\circ}\text{F}$ ) for the competition.

The low-temperature performance of ETO 2380 translates into ***improved gear and bearing reliability in cold-soak condition*** due to better lubrication at start-up.

Best low-temperature viscosity



# Eastman Turbo Oil 2389™

Advanced APU performance oil



**Reduced hard starts**—engine can be started at low temperatures without fear of wear issues due to the oil's low viscosity.



**Trusted solution**—meets or exceeds the requirements of U.S. Military Specification MIL-PRF-7808 Grade 3

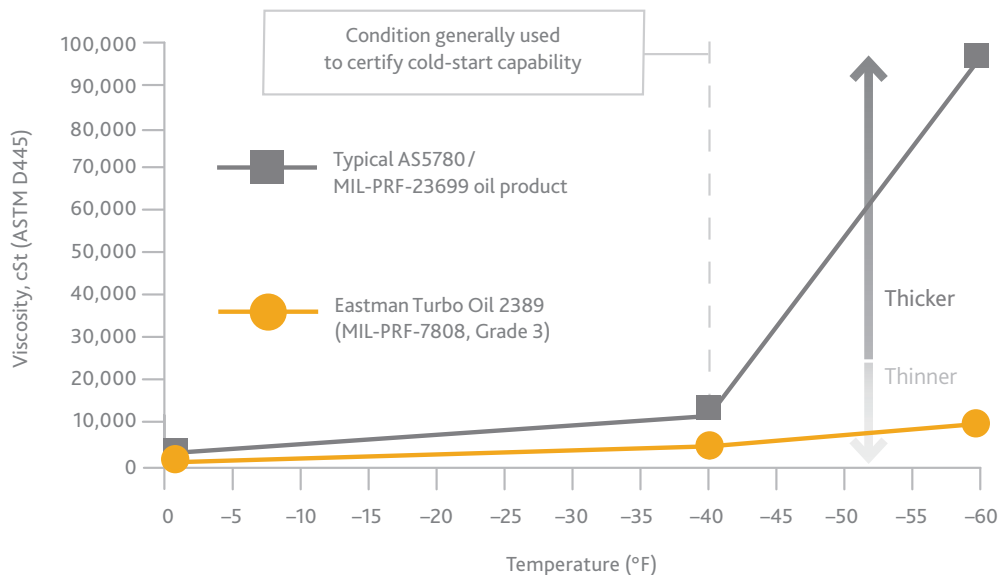


**Advanced APU performance**—provides excellent "cold soak" reliability in aircraft APUs



**Performs well in long periods of severe operation**—high-bulk stability offers high resistance to physical or chemical change resulting from oxidation.

Eastman Turbo Oil 2389 provides significant cold-temperature starting margin.



Many large commercial airlines use ETO 2389 in their auxiliary power units (APUs) because of the reliability it affords this equipment when starting after long, cold soaks at altitude. By using ETO 2389, your airline can meet the requirements from regulatory agencies for ETOPS operations.

ETO 2389 is the only 3-cSt oil with significant commercial experience. It is based on similar synthetic base stock technology as contemporary 5-cSt oils, which provides peace of mind if inadvertently mixed with main engine oil.



## Eastman Turbo Oil 25™

*Formulated for the high load-carrying demands of today's helicopter transmission systems*



**Optimal transmission and gearbox life**—high-gear load-carrying capability protects against wear in critical systems.



**Reliable performance**—proven performance in helicopter transmissions and enhanced gear wear protection

Eastman Turbo Oil 25 (ETO 25) is a 5-cSt lubricant offering exceptional high load-carrying ability over Type II oils in helicopter gearboxes and transmissions. ETO 25 was originally developed to meet the extreme demands of the Concorde's supersonic flight.

The high-gear load-carrying ability of ETO 25 earned its approval against U.S. Military Specification DOD-PRF-85734 for helicopter transmission systems. The in-service experience of ETO 25 in this application has been proven over many years.



# Eastman HALO 157™

## Advanced helicopter transmission oil



**Optimal transmission and gearbox life**—high-gear load-carrying capability protects against wear in critical systems.



**Dependable protection**—corrosion resistance provides essential component protection.

For many years, MIL-PRF-23699-approved engine lubricants have been employed in helicopter applications where a common lubricant is required for both engines and transmission systems.

Alternatively, high load-carrying engine oils also offer advantages over conventional load-carrying MIL-PRF-23699 oils. Removing the 5-cSt constraints typical of engine oils, optimal lubrication performance of gearboxes can be achieved by using a higher-viscosity, high load-carrying lubricant with other key features such as corrosion protection.

HALO 157 represents many years of research and development using this approach and is the first advanced helicopter transmission lubricant to meet the needs of the new MIL-PRF-32528 specification.

HALO 157 is a 9-cSt, clear amber-colored fluid with a faintly aromatic odor reminiscent of turbine engine oils. It is based on selected polyol esters whose inherent characteristics are enhanced by additives.



HALO 157 is the only transmission lubricant approved for AgustaWestland Super Lynx 200 and AgustaWestland Super Lynx 300 helicopters.

**Do your aviation fluids cost more than you realize?** Turbo oils can significantly impact maintenance and aircraft performance. That's why it's important to work with an industry leader that understands your need to operate as efficiently and cost-effectively as possible.

**Visit [Eastman.com/Aviation](http://Eastman.com/Aviation) to see which turbo oils are approved for your fleet, or contact us to speak with an expert in aviation turbine oil technology.**

## EASTMAN

The results of insight™

### Eastman Corporate Headquarters

P.O. Box 431  
Kingsport, TN 37662-5280 U.S.A.

U.S.A. and Canada, 800-EASTMAN (800-327-8626)  
Other Locations, +(1) 423-229-2000

[www.eastman.com/locations](http://www.eastman.com/locations)

Although the information and recommendations set forth herein are presented in good faith, Eastman Chemical Company ("Eastman") and its subsidiaries make no representations or warranties as to the completeness or accuracy thereof. You must make your own determination of its suitability and completeness for your own use, for the protection of the environment, and for the health and safety of your employees and purchasers of your products. Nothing contained herein is to be construed as a recommendation to use any product, process, equipment, or formulation in conflict with any patent, and we make no representations or warranties, express or implied, that the use thereof will not infringe any patent. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS AND NOTHING HEREIN WAIVES ANY OF THE SELLER'S CONDITIONS OF SALE.

Safety Data Sheets providing safety precautions that should be observed when handling and storing our products are available online or by request. You should obtain and review available material safety information before handling our products. If any materials mentioned are not our products, appropriate industrial hygiene and other safety precautions recommended by their manufacturers should be observed.

© 2020 Eastman. Eastman brands referenced herein are trademarks of Eastman or one of its subsidiaries or are being used under license. The ® symbol denotes registered trademark status in the U.S.; marks may also be registered internationally. Non-Eastman brands referenced herein are trademarks of their respective owners.